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Session 7 : Qualification of equipment

# COMPARISON JAPAN – FRANCE OF MECHANICAL DESIGN CRITERIA FOR GATES



### **SUMMARY**

#### 1.INTRODUCTION

Why so few gates damaged?

#### **2.DESIGN CRITERIA FOR GATES**

Comparison between Japan and France Comparison of architecture Comparison of weight

#### **3.CONCLUSION**

Higher stiffness in Japan



### Introduction 1

- Examples of gate ruin due to earthquake seem to be scarce and difficult to find
  - Sefidrud Dam in Iran in 1990
  - Wenchuan earthquake in China in 2008
  - Vinça Dam in France in 1996
  - Shih-Kang dam in Taiwan in 1999 is the most spectacular, but the gates are still present





### Introduction 2

#### In Japan :

- Many large earthquakes magnitude > 6.5
- No damage reported on gates
- Some cases of malfunction due to damage in hoisting machines or appurtenant structures

### WHY so few damage?

#### Hypothesis:

- Would Japanese gates be more resistant than others?
- Would this result from design criteria?

#### Comparison:

- Would Japanese gates be more resistant than others?
- → Let's compare French and Japanese gates.



# Comparison of design criteria

#### The standards:

- In Japan :
  - « Technical Standards for gates »
  - ❖ Very comprehensive (>460 pages)
- In France :
  - ❖ German standard « DIN 19704 » (stahlwasserbau)
  - ❖ Refers to EUROCODE 1.3
  - EDF specifications in « CPC vannes »
- Stiffness:
  - Allowable stresses
  - Allowabale deflection
- Architecture:
  - Gate stiffening



### Allowable stress

In Japan :

$$\sigma_{a} = k_{a} \times \frac{\sigma_{y}}{2}$$

In France

$$\sigma \times \gamma_F = \frac{\sigma_y}{\gamma_M}$$

Normal case vs. earthquake case

Allowable stresses for combined stresses, in MPa, for SMA490/ S355 steel

	Japan	France
Normal cases	195	239
Earth- quakes	266	293



### Allowable deflection

- Deflection is important for gate water-tightness
- Allowable deflection is directly connected to gate stiffness

#### Japan

- Table with 9 cases
- Depends on position of gate and material of sealing

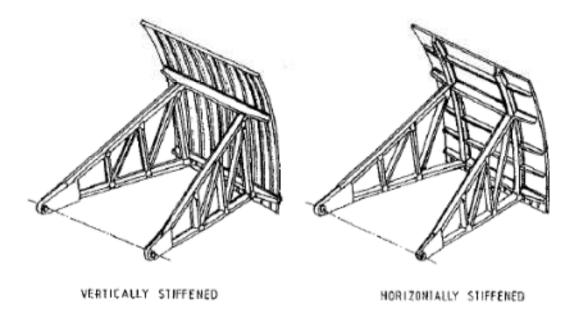
#### France

- No value required
- Requires sealing deflection onto gate to be taken into account
- Generally, manufacturers use 1/750

Allowable deflection,  Dam crest gates,  Rubber seals.		
Japan	France	
1/800	1/750	



## Architecture



- Vertically stiffened
  - US design
- Horizontally stiffened
  - French design
- In Japan
  - Both designs



# Illustrations of the 2 architectures



Japanese Vertically Stiffened gate;

Ohtori Dam: gravity arch;

Owner: J-Power;

©J-Power

French Horizontally Stiffened gate with flap; Sainte Marguerite Dam: run-of-the-river;

Owner: EDF





# Comparison of weight 1

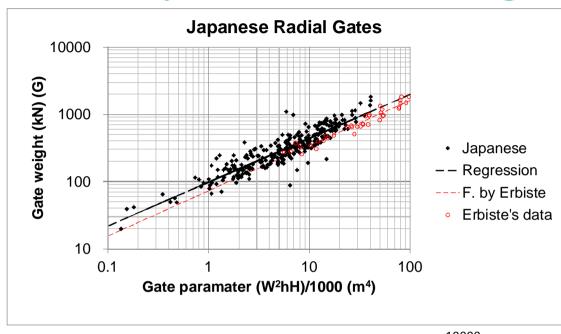
- Mr. Erbisti's statistical formulae
  - Analysis of weight of several gates
  - Excellent correlation for dam crest radial gates

$$G = 0.3688 \times (W^2 hH)^{0.521}$$

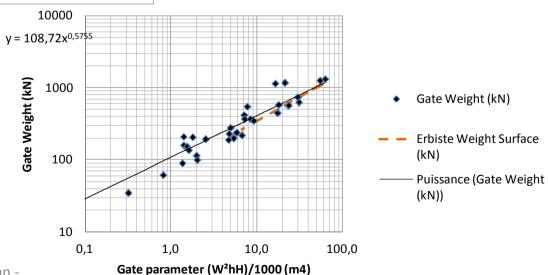
- Database for gates with dimensions and weight
  - Japan
    - Very comprehensive and reliable
  - France
    - ❖ Just beginning; not all information available for the 8954 gates!



# Comparison of weight 2



#### **French Radial Gates**





### Conclusion

- The aim of this document was to compare the Japanese and French design criteria:
  - Indeed, allowable stresses are lower in Japan
  - It results in heavier (+10%) gates (at least for radial gates)
  - This leads to stiffer gates;
- Regardless of seismic design loads, this higher gates stiffness may explain why Japanese gates suffered low damage throughout the many earthquakes they encountered;
- It may also be expected that taking into account earthquake for French new gates should lead to heavier ones;
- Nevertheless, hoists and appurtenant structures must not be forgotten.



